

Safety Data Sheet

acc. to OSHA HCS

Printing date 08/24/2022

Reviewed on 08/24/2022

1 Identification

- **Product identifier**
- **Trade name:** Cyclohexanone 99.8%
Cyclohexanone
- **Article number:** LEI016
- **CAS Number:**
108-94-1
- **EC number:**
203-631-1
- **Index number:**
606-010-00-7
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Aqua Solutions, Inc.
6913 Highway 225
DEER PARK, TX 77536
USA
800-256-2586
- **Information department:**
Technical Coordinator
Sherman Nelson shermann@aquasolutions.org
- **Emergency telephone number:**
Chemtec: 800-424-9300
Canutec: 613-996-6666



2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3 H226 Flammable liquid and vapor.



GHS07

Acute Toxicity - Inhalation 4 H332 Harmful if inhaled.

- **Label elements**
- **GHS label elements** The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS07

- **Signal word** Warning
- **Hazard statements**
Flammable liquid and vapor.
Harmful if inhaled.
- **Precautionary statements**
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

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Keep container tightly closed.
 Ground/bond container and receiving equipment.
 Use explosion-proof electrical/ventilating/lighting/equipment.
 Use only non-sparking tools.
 Take precautionary measures against static discharge.
 Avoid breathing dust/fume/gas/mist/vapors/spray.
 Use only outdoors or in a well-ventilated area.
 Wear protective gloves/protective clothing/eye protection/face protection.
 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 Call a poison center/doctor if you feel unwell.
 In case of fire: Use CO₂, powder or water spray to extinguish.
 Store in a well-ventilated place. Keep cool.
 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**



· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Substances**

· **CAS No. Description**

CAS: 108-94-1 Cyclohexanone 99.8%

· **Identification number(s)**

· **EC number:** 203-631-1

· **Index number:** 606-010-00-7

4 First-aid measures

· **Description of first aid measures**

· **General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Generally the product does not irritate the skin.

· **After eye contact:** Rinse opened eye for several minutes under running water.

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- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**
- **PAC-1:** 60 ppm
- **PAC-2:** 830 ppm
- **PAC-3:** 5000* ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

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8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

CAS: 108-94-1 Cyclohexanone 99.8%

PEL Long-term value: 200 mg/m³, 50 ppm

REL Long-term value: 100 mg/m³, 25 ppm
Skin

TLV Short-term value: 50 ppm
Long-term value: 20 ppm
Skin, BEI, A3

· **Ingredients with biological limit values:**

CAS: 108-94-1 Cyclohexanone 99.8%

BEI 80 mg/L
LD50 Intraperitoneal: urine
Time: end of shift at end of workweek
LD50: 1,2-Cyclohexanediol (with hydrolysis, nonspecific, nonquantitative)

8 mg/L
LD50 Intraperitoneal: urine
Time: end of shift
LD50: Cyclohexanol (with hydrolysis, nonspecific, nonquantitative)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:** Wash hands before breaks and at the end of work.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

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· **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Clear

· **Odor:** Pepper-like

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range: 26 °C (78.8 °F)

Boiling point/Boiling range: 153-156 °C (307.4-312.8 °F)

· **Flash point:** 43 °C (109.4 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 420 °C (788 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Not determined.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower: 1.3 Vol %

Upper: 9.4 Vol %

· **Vapor pressure at 20 °C (68 °F):** 5 hPa (3.8 mm Hg)

· **Density at 20 °C (68 °F):** 0.95 g/cm³ (7.92775 lbs/gal)

· **Relative density:** Not determined.

· **Vapor density:** Not determined.

· **Evaporation rate:** Not determined.

· **Solubility in / Miscibility with**

Water at 20 °C (68 °F): 80 g/l

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic: Not determined.

Kinematic: Not determined.

· **Other information:** No further relevant information available.

10 Stability and reactivity

· **Reactivity:** No further relevant information available.

· **Chemical stability:**

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

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- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

Inhalative	LC50/4h	11 mg/l (ATE)
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- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
- **Carcinogenic categories**
- **IARC (International Agency for Research on Cancer)** 3
- **NTP (National Toxicology Program)** Substance is not listed.
- **OSHA-Ca (Occupational Safety & Health Administration)** Substance is not listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Assessment by list): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

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14 Transport information

· UN-Number	UN1915
· DOT, IMDG, IATA	
· UN proper shipping name	Cyclohexanone
· DOT	CYCLOHEXANONE
· IMDG, IATA	
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	III
· DOT, IMDG, IATA	
· Environmental hazards:	No
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	30
· EMS Number:	F-E,S-D
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
· Hazardous substance:	5000 lbs, 2270 kg
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1915 CYCLOHEXANONE, 3, III

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15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):** Substance is not listed.

· **Section 313 (Specific toxic chemical listings):** Substance is not listed.

· **TSCA (Toxic Substances Control Act):** ACTIVE

· **Hazardous Air Pollutants** Substance is not listed.

· **Proposition 65**

· **Chemicals known to cause cancer:** Substance is not listed.

· **Chemicals known to cause reproductive toxicity for females:** Substance is not listed.

· **Chemicals known to cause reproductive toxicity for males:** Substance is not listed.

· **Chemicals known to cause developmental toxicity:** Substance is not listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)** Substance is not listed.

· **TLV (Threshold Limit Value)** A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)** Substance is not listed.

· **GHS label elements** The substance is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Warning

· **Hazard statements**

Flammable liquid and vapor.

Harmful if inhaled.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a poison center/doctor if you feel unwell.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:**

· **Date of preparation / last revision**

Revision 0.0, 08-24-2022 Creation date for SDS. STN/JH

08/24/2022 / 1.2

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Acute Toxicity - Inhalation 4: Acute toxicity – Category 4

· *** Data compared to the previous version altered.**

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