Printing date 03/23/2022 Reviewed on 03/23/2022

1 Identification

· Product identifier

· Trade name: Cyrolite® G20 Hiflo 4% w/w in Cyclohexanone

· Article number: ALC111

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier: Aqua Solutions, Inc. 6913 Highway 225 DEER PARK, TX 77536 USA 800-256-2586

· Information department:

Technical Coordinator

Sherman Nelson shermann@aquasolutions.org

· Emergency telephone number: Chemtrec: 800-424-9300 Canutec: 613-996-6666



2 Hazard(s) identification

· Classification of the substance or mixture



 $GHS02\ Flame$

Flammable Liquids 3 H226 Flammable liquid and vapor.



GHS07

Acute Toxicity - Inhalation 4 H332 Harmful if inhaled.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS02

GHS07

- · Signal word Warning
- · Hazard-determining components of labeling:

Cyclohexanone 99.8%

· Hazard statements

Flammable liquid and vapor.

Harmful if inhaled.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

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(Contd. of page 1)

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a poison center/doctor if you feel unwell.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 0 Fire = 2Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- · Other hazards
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:			
CAS: 108-94-1 Cyclohexanone 99.8%	96.0%		
· Table of Nonhazardous Ingredients			
CAS: 100-00-0 Proprietary, non-hazardous material	>3.8%		

4 First-aid measures

- · Description of first aid measures
- · General information:

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist. In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately rinse with water.
- · After eye contact: Rinse opened eye for several minutes under running water.
- · After swallowing: If symptoms persist consult doctor.

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(Contd. of page 2)

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Mouth respiratory protective device.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

Trotective Action Criteria for Chemicals	
· PAC-1:	
CAS: 108-94-1 Cyclohexanone 99.8%	60 ppm
· PAC-2:	
CAS: 108-94-1 Cyclohexanone 99.8%	830 ppm
· PAC-3:	
CAS: 108-94-1 Cyclohexanone 99.8%	5000* ppm

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: No special requirements.

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(Contd. of page 3)

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters

· Components with limit values that require monitoring at the workplace:

CAS: 108-94-1 Cyclohexanone 99.8%

PEL Long-term value: 200 mg/m³, 50 ppm REL Long-term value: 100 mg/m³, 25 ppm

Skin

TLV Short-term value: 50 ppm Long-term value: 20 ppm Skin, BEI, A3

· Ingredients with biological limit values:

CAS: 108-94-1 Cyclohexanone 99.8%

BEI 80 mg/L

LD50 Intraperitoneal: urine

Time: end of shift at end of workweek

LD50: 1.2-Cyclohexanediol (with hydrolysis, nonspecific, nonquantitative)

8 mg/L

LD50 Intraperitoneal: urine

Time: end of shift

LD50: Cyclohexanol (with hydrolysis, nonspecific, nonquantitative)

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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(Contd. of page 4)

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

· **Body protection:** Protective work clothing

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Liquid Color: Clear

Odor: CharacteristicOdor threshold: Not determined.

· pH-value: Not determined.

· Change in condition

Melting point/Melting range: $26 \, ^{\circ}C \, (78.8 \, ^{\circ}F)$

Boiling point/Boiling range: 153-156 °C (307.4-312.8 °F)

• Flash point: $43 \, ^{\circ}C \, (109.4 \, ^{\circ}F)$

· Flammability (solid, gaseous): Not applicable.

• Ignition temperature: 420 °C (788 °F)

· Decomposition temperature: Not determined.

· Auto igniting: Product is not selfigniting.

• Danger of explosion: Product is not explosive. However, formation of explosive air/vapor

mixtures are possible.

· Explosion limits:

 Lower:
 1.3 Vol %

 Upper:
 9.4 Vol %

· Vapor pressure at 20 °C (68 °F): 5 hPa (3.8 mm Hg)

• Density at 20 °C (68 °F): $0.9585 \text{ g/cm}^3 (7.99868 \text{ lbs/gal})$

Relative density
 Vapor density
 Evaporation rate
 Not determined.
 Not determined.

· Solubility in / Miscibility with

Water at 20 °C (68 °F): 80 g/l

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic: Not determined.

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Trade name: Cyrolite® G20 Hiflo 4% w/w in Cyclohexanone

	(Contd. of	page 5
Kinematic:	Not determined.	
· Solvent content: Organic solvents: VOC content:	96.0 % 96.00 % 920.2 g/l / 7.68 lb/gal	
Solids content:	ntent: 5.0 %	
· Other information	ner information No further relevant information available.	

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:

ATE (Acute Toxicity Estimate)

Inhalative LC50/4h 11.5 mg/l

- · Primary irritant effect:
- · on the skin: No irritant effect.
- · on the eye: No irritating effect.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information: Harmful
- · Carcinogenic categories

CAS: 108-94-1 Cyclohexanone 99.8%

3

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.

(Contd. on page 7)

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Trade name: Cyrolite® G20 Hiflo 4% w/w in Cyclohexanone

(Contd. of page 6)

- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

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· UN-Number

· DOT, IMDG, IATA UN1993

· UN proper shipping name

· DOT Flammable liquids, n.o.s. (Cyclohexanone)

· IMDG, IATA FLAMMABLE LIQUID, N.O.S. (Cyclohexanone)

- · Transport hazard class(es)
- $\cdot DOT$



· Class 3 Flammable liquids

· Label

· IMDG, IATA



· Class 3 Flammable liquids

· Label

· Packing group

· DOT, IMDG, IATA III

· Environmental hazards: Not applicable.

· Special precautions for user Warning: Flammable liquids

· Hazard identification number (Kemler code): 30

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Trade name: Cyrolite® G20 Hiflo 4% w/w in Cyclohexanone

	(Contd. of page
· EMS Number:	F-E,S-D
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
\cdot DOT	
· Quantity limitations	On passenger aircraft/rail: 60 L
	On cargo aircraft only: 220 L
· IMDG	
· Limited quantities (LQ)	5L
\cdot Excepted quantities (\widetilde{EQ})	Code: E1
• • •	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1993 FLAMMABLE LIQUID, N.O.S. (CYCLOHEXANONE
	3, III

15 Regulatory information

- · Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Sara
- · Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

Cyclohexanone 99.8% ACTIVE

· Hazardous Air Pollutants

None of the ingredients is listed.

- · Proposition 65
- · Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- · Carcinogenic categories
- · EPA (Environmental Protection Agency)

None of the ingredients is listed.

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Trade name: Cyrolite® G20 Hiflo

4% w/w in Cyclohexanone

(Contd. of page 8)

· TLV (Threshold Limit Value)

CAS: 108-94-1 Cyclohexanone 99.8%

A3

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS02

- · Signal word Warning
- · Hazard-determining components of labeling:

Cyclohexanone 99.8%

· Hazard statements

Flammable liquid and vapor.

Harmful if inhaled.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a poison center/doctor if you feel unwell.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact:
- · Date of preparation / last revision

Revision 0.0 03-23-2022: Creation date for SDS. STN/JH 03/23/2022 / 1.0

· Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

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Trade name: Cyrolite® G20 Hiflo 4% w/w in Cyclohexanone

(Contd. of page 9)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit

BEI: Biological Exposure Limit Flammable Liquids 3: Flammable liquids – Category 3 Acute Toxicity - Inhalation 4: Acute toxicity – Category 4

US

^{*} Data compared to the previous version altered.