

# Safety Data Sheet

acc. to OSHA HCS

Printing date 03/23/2022

Reviewed on 03/23/2022

## 1 Identification

- **Product identifier**
- **Trade name:** Cyrolite® G20 Hiflo  
1% w/w in Cyclohexanone
- **Article number:** ALC108
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Aqua Solutions, Inc.  
6913 Highway 225  
DEER PARK, TX 77536  
USA  
800-256-2586
- **Information department:**  
Technical Coordinator  
Sherman Nelson shermann@aquasolutions.org
- **Emergency telephone number:**  
Chemtrec: 800-424-9300  
Canutec: 613-996-6666



## 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 3

H226 Flammable liquid and vapor.



GHS07

Acute Toxicity - Inhalation 4 H332 Harmful if inhaled.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS07

- **Signal word** Warning
- **Hazard-determining components of labeling:**  
Cyclohexanone 99.8%
- **Hazard statements**  
Flammable liquid and vapor.  
Harmful if inhaled.
- **Precautionary statements**  
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Keep container tightly closed.  
Ground/bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting/equipment.  
Use only non-sparking tools.

(Contd. on page 2)

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**Trade name: Cyrolite® G20 Hiflo**  
**1% w/w in Cyclohexanone**

(Contd. of page 1)

Take precautionary measures against static discharge.  
 Avoid breathing dust/fume/gas/mist/vapors/spray  
 Use only outdoors or in a well-ventilated area.  
 Wear protective gloves/protective clothing/eye protection/face protection.  
 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 Call a poison center/doctor if you feel unwell.  
 In case of fire: Use CO<sub>2</sub>, powder or water spray to extinguish.  
 Store in a well-ventilated place. Keep cool.  
 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**

|            |   |                |
|------------|---|----------------|
| HEALTH     | 1 | Health = 1     |
| FIRE       | 2 | Fire = 2       |
| REACTIVITY | 0 | Reactivity = 0 |

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

## 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

|               |                     |       |
|---------------|---------------------|-------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 99.0% |
|---------------|---------------------|-------|

· **Table of Nonhazardous Ingredients**

|               |                                     |        |
|---------------|-------------------------------------|--------|
| CAS: 100-00-0 | Proprietary, non-hazardous material | >0.95% |
|---------------|-------------------------------------|--------|

## 4 First-aid measures

· **Description of first aid measures**

· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:**

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately rinse with water.

· **After eye contact:** Rinse opened eye for several minutes under running water.

· **After swallowing:** If symptoms persist consult doctor.

(Contd. on page 3)

# Safety Data Sheet

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(Contd. of page 2)

- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

### · PAC-1:

|               |                     |        |
|---------------|---------------------|--------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 60 ppm |
|---------------|---------------------|--------|

### · PAC-2:

|               |                     |         |
|---------------|---------------------|---------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 830 ppm |
|---------------|---------------------|---------|

### · PAC-3:

|               |                     |           |
|---------------|---------------------|-----------|
| CAS: 108-94-1 | Cyclohexanone 99.8% | 5000* ppm |
|---------------|---------------------|-----------|

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.

(Contd. on page 4)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 03/23/2022

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**Trade name: Cyrolite® G20 Hiflo**  
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(Contd. of page 3)

- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

**CAS: 108-94-1 Cyclohexanone 99.8%**

PEL Long-term value: 200 mg/m<sup>3</sup>, 50 ppm

REL Long-term value: 100 mg/m<sup>3</sup>, 25 ppm  
 Skin

TLV Short-term value: 50 ppm  
 Long-term value: 20 ppm  
 Skin, BEI, A3

· **Ingredients with biological limit values:**

**CAS: 108-94-1 Cyclohexanone 99.8%**

BEI 80 mg/L

LD50 Intraperitoneal: urine

Time: end of shift at end of workweek

LD50: 1,2-Cyclohexanediol (with hydrolysis, nonspecific, nonquantitative)

8 mg/L

LD50 Intraperitoneal: urine

Time: end of shift

LD50: Cyclohexanol (with hydrolysis, nonspecific, nonquantitative)

- **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

(Contd. on page 5)

# Safety Data Sheet

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Printing date 03/23/2022

Reviewed on 03/23/2022

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(Contd. of page 4)

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

· **Body protection:** Protective work clothing

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Clear

· **Odor:** Characteristic

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range: 26 °C (78.8 °F)

Boiling point/Boiling range: 153-156 °C (307.4-312.8 °F)

· **Flash point:** 43 °C (109.4 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 420 °C (788 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower: 1.3 Vol %

Upper: 9.4 Vol %

· **Vapor pressure at 20 °C (68 °F):** 5 hPa (3.8 mm Hg)

· **Density at 20 °C (68 °F):** 0.9585 g/cm<sup>3</sup> (7.99868 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

Water at 20 °C (68 °F): 80 g/l

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic: Not determined.

(Contd. on page 6)

# Safety Data Sheet

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Printing date 03/23/2022

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Trade name: Cyrolite® G20 Hiflo  
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(Contd. of page 5)

|                            |  |
|----------------------------|--|
| <b>Kinematic:</b>          | Not determined.                            |
| · <b>Solvent content:</b>  |  |
| <b>Organic solvents:</b>   | 99.0 %                                     |
| <b>VOC content:</b>        | 99.00 %                                    |
|                            | 948.9 g/l / 7.92 lb/gal                    |
| <b>Solids content:</b>     | 5.0 %                                      |
| · <b>Other information</b> | No further relevant information available. |

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

**ATE (Acute Toxicity Estimate)**

Inhalative LC50/4h 11.1 mg/l

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:** Harmful

- **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

CAS: 108-94-1 Cyclohexanone 99.8%

3

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.

(Contd. on page 7)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 03/23/2022

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**Trade name:** Cyrolite® G20 Hiflo  
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(Contd. of page 6)

- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (Self-assessment): slightly hazardous for water  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

- |   |   |
|---|---|
| · <b>UN-Number</b>  | UN1993                                    |
| · <b>DOT, IMDG, IATA</b>  |   |
| · <b>UN proper shipping name</b>  | Flammable liquids, n.o.s. (Cyclohexanone) |
| · <b>DOT</b>  | FLAMMABLE LIQUID, N.O.S. (Cyclohexanone)  |
| · <b>IMDG, IATA</b>   |   |
| · <b>Transport hazard class(es)</b>   |   |
| · <b>DOT</b>  |   |
|  |   |
| · <b>Class</b>  | 3 Flammable liquids                       |
| · <b>Label</b>  | 3   |
| · <b>IMDG, IATA</b>   |   |
|  |   |
| · <b>Class</b>  | 3 Flammable liquids                       |
| · <b>Label</b>  | 3   |
| · <b>Packing group</b>  | III                                       |
| · <b>DOT, IMDG, IATA</b>  |   |
| · <b>Environmental hazards:</b>   | Not applicable.                           |
| · <b>Special precautions for user</b>   | Warning: Flammable liquids                |
| · <b>Hazard identification number (Kemler code):</b>                                | 30  |

(Contd. on page 8)

# Safety Data Sheet

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**Trade name:** Cyrolite® G20 Hiflo  
1% w/w in Cyclohexanone

(Contd. of page 7)

|  |  |
|--|--|
| · <b>EMS Number:</b>   | F-E,S-D  |
| · <b>Stowage Category</b>  | A  |
| · <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b> | Not applicable.  |
| · <b>Transport/Additional information:</b>                                       |  |
| · <b>DOT</b>   |  |
| · <b>Quantity limitations</b>  | On passenger aircraft/rail: 60 L<br>On cargo aircraft only: 220 L  |
| · <b>IMDG</b>  |  |
| · <b>Limited quantities (LQ)</b>   | 5L   |
| · <b>Excepted quantities (EQ)</b>  | Code: E1<br>Maximum net quantity per inner packaging: 30 ml<br>Maximum net quantity per outer packaging: 1000 ml |
| · <b>UN "Model Regulation":</b>  | UN 1993 FLAMMABLE LIQUID, N.O.S. (CYCLOHEXANONE), 3, III   |

## 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**  
No further relevant information available.
- **Sara**

|  |
|--|
| · <b>Section 355 (extremely hazardous substances):</b> |
|--|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

|  |
|--|
| · <b>Section 313 (Specific toxic chemical listings):</b> |
|--|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

|   |
|---|
| · <b>TSCA (Toxic Substances Control Act):</b> |
|---|

|                     |
|---------------------|
| Cyclohexanone 99.8% |
|---------------------|

|        |
|--------|
| ACTIVE |
|--------|

|                                   |
|-----------------------------------|
| · <b>Hazardous Air Pollutants</b> |
|-----------------------------------|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

|                         |
|-------------------------|
| · <b>Proposition 65</b> |
|-------------------------|

|   |
|---|
| · <b>Chemicals known to cause cancer:</b> |
|---|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

|  |
|--|
| · <b>Chemicals known to cause reproductive toxicity for females:</b> |
|--|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

|  |
|--|
| · <b>Chemicals known to cause reproductive toxicity for males:</b> |
|--|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

|   |
|---|
| · <b>Chemicals known to cause developmental toxicity:</b> |
|---|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

|                                  |
|----------------------------------|
| · <b>Carcinogenic categories</b> |
|----------------------------------|

|  |
|--|
| · <b>EPA (Environmental Protection Agency)</b> |
|--|

|                                    |
|------------------------------------|
| None of the ingredients is listed. |
|------------------------------------|

(Contd. on page 9)



# Safety Data Sheet

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(Contd. of page 8)

· **TLV (Threshold Limit Value)**

CAS: 108-94-1 Cyclohexanone 99.8%

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**

Cyclohexanone 99.8%

· **Hazard statements**

Flammable liquid and vapor.

Harmful if inhaled.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a poison center/doctor if you feel unwell.

In case of fire: Use CO2, powder or water spray to extinguish.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:**

· **Date of preparation / last revision**

Revision 0.0 03-23-2022: Creation date for SDS. STN/JH

03/23/2022 / 1.0

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

(Contd. on page 10)

# Safety Data Sheet

acc. to OSHA HCS

Printing date 03/23/2022

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**Trade name: Cyrolite® G20 Hiflo**  
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(Contd. of page 9)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety &amp; Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flammable Liquids 3: Flammable liquids – Category 3

Acute Toxicity - Inhalation 4: Acute toxicity – Category 4

. \* **Data compared to the previous version altered.**

US