Printing date 03/03/2022

Reviewed on 03/03/2022

1 Identification · Product identifier · Trade name: Ethanolamine, Laboratory Grade · Article number: E2201 · CAS Number: 141-43-5 · EC number: 205-483-3 · Index number: 603-030-00-8 · Details of the supplier of the safety data sheet · Manufacturer/Supplier: Aqua Solutions, Inc. 6913 Highway 225 DEER PARK, TX 77536 USA 800-256-2586 · Information department: Technical Coordinator Sherman Nelson shermann@aquasolutions.org Technical Coordinator Sherman Nelson shermann@aquasolutions.org · Emergency telephone number: Chemtrec: 800-424-9300 Canutec: 613-996-6666 2 Hazard(s) identification · Classification of the substance or mixture GHS05 Corrosion Skin Corrosion 1B H314 Causes severe skin burns and eye damage. GHS07 H302 Harmful if swallowed. Acute Toxicity - Oral 4 H312 Harmful in contact with skin. Acute Toxicity - Dermal 4 Acute Toxicity - Inhalation 4 H332 Harmful if inhaled. Flammable Liquids 4 H227 Combustible liquid. · Label elements • GHS label elements The substance is classified and labeled according to the Globally Harmonized System (GHS). · Hazard pictograms



· Signal word Danger

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· Hazard statements	
Combustible liquid.	
Harmful if swallowed, in contact with skin or if inhaled.	
Causes severe skin burns and eye damage.	
· Precautionary statements	
Keep away from flames and hot surfaces. – No smoking.	
Do not breathe dusts or mists.	
Wash thoroughly after handling.	
Do not eat, drink or smoke when using this product.	
Use only outdoors or in a well-ventilated area.	
Wear protective gloves/protective clothing/eye protection/face protection.	
If swallowed: Call a poison center/doctor if you feel unwell.	
If swallowed: Rinse mouth. Do NOT induce vomiting.	
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.	
IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present a	nd easy to do.
Continue rinsing.	
Immediately call a poison center/doctor.	
Specific treatment (see on this label).	
Take off contaminated clothing and wash it before reuse.	
Wash contaminated clothing before reuse.	
In case of fire: Use CO2, powder or water spray to extinguish.	
Store in a well-ventilated place. Keep cool.	
Store locked up.	
Dispose of contents/container in accordance with local/regional/national/international regulations.	
· Classification system:	
· NFPA ratings (scale 0 - 4)	
Health = 3	
Fire = 1	
3 0 Reactivity = 0	
· HMIS-ratings (scale 0 - 4)	

HEALTH3Health = 3FIRE1Fire = 1REACTIVITY0Reactivity = 0

· Other hazards

- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Substances
- · CAS No. Description
- CAS: 141-43-5 2-Aminoethanol (Monoethanolamine), Reagent Grade
- · Identification number(s)
- EC number: 205-483-3
- · Index number: 603-030-00-8

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4 First-aid measures

- · Description of first aid measures
- · General information:
- Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist. In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing:
- Immediately call a doctor.
- Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed
- No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: Mouth respiratory protective device.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
• Environmental precautions:
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
• Methods and material for containment and cleaning up:
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
· Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
· Protective Action Criteria for Chemicals
• PAC-1 : 6 ppm
• PAC-2: 170 ppm

· PAC-3: 1,000 ppm

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7 Handling and storage

- · Handling:
- · Precautions for safe handling Ensure good ventilation/exhaustion at the workplace.
- · Information about protection against explosions and fires: Keep ignition sources away Do not smoke.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

• Additional information about design of technical systems: No further data; see item 7.

· Control parameters

• Components with limit values that require monitoring at the workplace:

CAS: 141-43-5 2-Aminoethanol (Monoethanolamine), Reagent Grade

PEL Long-term value: 6 mg/m³, 3 ppm

- REL Short-term value: 15 mg/m³, 6 ppm Long-term value: 8 mg/m³, 3 ppm
- TLV Short-term value: 6 ppm Long-term value: 3 ppm

• Additional information: The lists that were valid during the creation were used as basis.

· Exposure controls

- · Personal protective equipment:
- General protective and hygienic measures:
- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes and skin.

• Breathing equipment:

- In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation · Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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• Eye protection:

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Tightly sealed goggles

· Body protection: Protective work clothing

Information on basic physical and	chemical properties	
General Information		
Appearance: Form:	Fluid	
Form: Color:	Funa Colorless	
Odor:	Ammonia-like	
Odor threshold:	Not determined.	
pH-value:	Not determined.	
Change in condition		
Melting point/Melting range:	10.3 °C (50.5 °F)	
Boiling point/Boiling range:	170 °C (338 °F)	
Flash point:	93 °C (199.4 °F)	
Flammability (solid, gaseous):	Not applicable.	
Ignition temperature:	385 °C (725 °F)	
Decomposition temperature:	Not determined.	
Auto igniting:	Not determined.	
Danger of explosion:	Not determined.	
Explosion limits:		
Lower:	17% Vol %	
Upper:	Not determined.	
Vapor pressure at 20 $\cdot C$ (68 $\cdot F$):	0.3 hPa (0.2 mm Hg)	
Density at 20 °C (68 °F):	1.012 g/cm ³ (8.44514 lbs/gal)	
Relative density	Not determined.	
Vapor density	Not determined.	
Evaporation rate	Not determined.	
Solubility in / Miscibility with		
Water at 20 •C (68 •F):	1 g/l	
Partition coefficient (n-octanol/wat	er): Not determined.	
Viscosity:		
Dynamic at 20 $^{\circ}C$ (68 $^{\circ}F$):	23 mPas	
Kinematic:	Not determined.	
Other information	No further relevant information available.	

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10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

· Information on toxicological effects

• Acute toxicity:

· LD/LC50 values that are relevant for classification:

Oral	LD50	500 mg/kg (ATE)
Dermal	LD50	1,100 mg/kg (ATE)
× 1 1	I OFOUR	

Inhalative LC50/4h 11 mg/l (ATE)

· Primary irritant effect:

- on the skin: Caustic effect on skin and mucous membranes.
- on the eye: Strong caustic effect.
- Sensitization: No sensitizing effects known.
- · Additional toxicological information:

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· Carcinogenic categories

- · IARC (International Agency for Research on Cancer) Substance is not listed.
- · NTP (National Toxicology Program) Substance is not listed.
- · OSHA-Ca (Occupational Safety & Health Administration) Substance is not listed.

12 Ecological information

· Toxicity

- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- Additional ecological information:

· General notes:

Water hazard class 1 (Assessment by list): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.
- Other adverse effects No further relevant information available.

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13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- *Recommendation: Disposal must be made according to official regulations.*
- · Recommended cleansing agent: Water, if necessary with cleansing agents.

UN-Number DOT, IMDG, IATA	UN2491	
	01/2471	
UN proper shipping name	Ethanolamine	
DOT IMDG, IATA	ETHANOLAMINE	
	ETHANOLAMINE	
Transport hazard class(es)		
DOT		
J. Star		
CORROSIVE		
8		
Class	8 Corrosive substances	
Label	8	
IMDG, IATA		
8		
Class	8 Corrosive substances	
Label	8	
	-	
Packing group	111	
DOT, IMDG, IATA	111	
Environmental hazards:		
Marine pollutant:	No	
Special precautions for user	Warning: Corrosive substances	
Hazard identification number (Kemler code):		
EMS Number:	F-A,S-B	
Segregation groups	Alkalis	
Stowage Category	Α	
Segregation Code	SG35 Stow "separated from" SGG1-acids	
Transport in bulk according to Annex II of		
MARPOL73/78 and the IBC Code	Not applicable.	

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· Transport/Additional information:	
·DOT	
• Quantity limitations	On passenger aircraft/rail: 5 L
	On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	5L
\cdot Excepted quantities (\widetilde{EQ})	Code: El
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 1000 ml
· UN ''Model Regulation'':	UN 2491 ETHANOLAMINE, 8, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.
- · Sara
- Section 355 (extremely hazardous substances): Substance is not listed.
- · Section 313 (Specific toxic chemical listings): Substance is not listed.
- · TSCA (Toxic Substances Control Act): ACTIVE
- · Hazardous Air Pollutants Substance is not listed.
- · Proposition 65
- · Chemicals known to cause cancer: Substance is not listed.
- · Chemicals known to cause reproductive toxicity for females: Substance is not listed.
- · Chemicals known to cause reproductive toxicity for males: Substance is not listed.
- · Chemicals known to cause developmental toxicity: Substance is not listed.
- · Carcinogenic categories
- · EPA (Environmental Protection Agency) Substance is not listed.
- · TLV (Threshold Limit Value) Substance is not listed.
- · NIOSH-Ca (National Institute for Occupational Safety and Health) Substance is not listed.
- *GHS label elements* The substance is classified and labeled according to the Globally Harmonized System (GHS). *Hazard pictograms*



· Signal word Danger

• Hazard statements Combustible liquid. Harmful if swallowed, in contact with skin or if inhaled. Causes severe skin burns and eye damage.

Precautionary statements
Keep away from flames and hot surfaces. – No smoking.
Do not breathe dusts or mists.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Call a poison center/doctor if you feel unwell.

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If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see on this label). Take off contaminated clothing and wash it before reuse. Wash contaminated clothing before reuse. In case of fire: Use CO2, powder or water spray to extinguish. Store in a well-ventilated place. Keep cool. Store locked up. Dispose of contents/container in accordance with local/regional/national/international regulations.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact:
- Date of preparation / last revision Creation date for SDS 10-14-2014. STN 03/03/2022 / 1.0
- · Abbreviations and acronyms: IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit Flammable Liquids 4: Flammable liquids – Category 4 Acute Toxicity - Oral 4: Acute toxicity - Category 4 Skin Corrosion 1B: Skin corrosion/irritation - Category 1B • * Data compared to the previous version altered.

US