

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/08/2017

Reviewed on 12/08/2017

1 Identification

- **Product identifier**
- **Trade name:** Dimer (4-Vinyl-1-cyclohexene)
160,000 ppm w/w in n-Pentane
- **Article number:** MOT079
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Aqua Solutions, Inc.
6913 Highway 225
DEER PARK, TX 77536
USA
800-256-2586
- **Information department:**
Technical Coordinator
Sherman Nelson sherman@aquasolutions.org
- **Emergency telephone number:**
Chemtrec: 800-424-9300
Canutec: 613-996-6666



2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS07

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02



GHS07



GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**
Pentane
4-Vinyl-1-Cyclohexene

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· **Hazard statements**

Highly flammable liquid and vapor.
 Suspected of causing cancer.
 May cause drowsiness or dizziness.
 May be fatal if swallowed and enters airways.

· **Precautionary statements**

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 Ground/bond container and receiving equipment.
 Use explosion-proof electrical/ventilating/lighting/equipment.
 Use only non-sparking tools.
 Take precautionary measures against static discharge.
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area.
 Wear protective gloves/protective clothing/eye protection/face protection.
 If swallowed: Immediately call a poison center/doctor.
 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 IF exposed or concerned: Get medical advice/attention.
 Call a poison center/doctor if you feel unwell.
 Do NOT induce vomiting.
 In case of fire: Use for extinction: CO₂, powder or water spray.
 Store in a well-ventilated place. Keep container tightly closed.
 Store in a well-ventilated place. Keep cool.
 Store locked up.
 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



· **HMIS-ratings (scale 0 - 4)**

HEALTH	2	Health = 2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 109-66-0	Pentane	84.662%
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CAS: 100-40-3 4-Vinyl-1-Cyclohexene

15.338%

4 First-aid measures

- **Description of first aid measures**
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
 No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
 CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
 Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 Dispose contaminated material as waste according to item 13.
 Ensure adequate ventilation.
- **Reference to other sections**
 See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:

CAS: 109-66-0	Pentane	3000* ppm
CAS: 100-40-3	4-Vinyl-1-Cyclohexene	0.3 ppm

· PAC-2:

CAS: 109-66-0	Pentane	33000*** ppm
CAS: 100-40-3	4-Vinyl-1-Cyclohexene	210 ppm

· PAC-3:

CAS: 109-66-0	Pentane	200000*** ppm
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CAS: 100-40-3 4-Vinyl-1-Cyclohexene

340 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:**
 Keep ignition sources away - Do not smoke.
 Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
 Keep receptacle tightly sealed.
 Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

CAS: 109-66-0 Pentane

PEL	Long-term value: 2950 mg/m ³ , 1000 ppm
REL	Long-term value: 350 mg/m ³ , 120 ppm Ceiling limit value: 1800* mg/m ³ , 610* ppm *15-min
TLV	Long-term value: 2950 mg/m ³ , 1000 ppm

CAS: 100-40-3 4-Vinyl-1-Cyclohexene

TLV	Long-term value: 0.44 mg/m ³ , 0.1 ppm
WEEL	Long-term value: 4.4 mg/m ³ , 1 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from foodstuffs, beverages and feed.
 Wash hands before breaks and at the end of work.
- **Breathing equipment:** Not required.
- **Protection of hands:**
 The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
 Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
 Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

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· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

· **Body protection:** Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	Clear
Odor:	Organic
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	36 °C (96.8 °F)

· **Flash point:** -35 °C (-31 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 265 °C (509 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	1.4 Vol %
Upper:	7.8 Vol %

· **Vapor pressure at 20 °C (68 °F):** 573 hPa (429.8 mm Hg)

· **Density at 20 °C (68 °F):** 0.65093 g/cm³ (5.43201 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

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- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
 - Dynamic:** Not determined.
 - Kinematic:** Not determined.
- **Solvent content:**
 - Organic solvents:** 84.7 %
 - VOC content:** 84.66 %
551.1 g/l / 4.60 lb/gal
- **Solids content:** 0.0 %
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimate)

Oral	LD50	>2,070 mg/kg (rat)
Inhalative	LC50/4 h	>20.8 mg/l

CAS: 109-66-0 Pentane

Oral	LD50	>2,000 mg/kg (rat)
Inhalative	LC50/4 h	>20 mg/l (rat)

- **Primary irritant effect:**
 - on the skin:** No irritant effect.
 - on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

CAS: 100-40-3	4-Vinyl-1-Cyclohexene	2B
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- **NTP (National Toxicology Program)**

None of the ingredients is listed.

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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.


12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
 Water hazard class 2 (Self-assessment): hazardous for water
 Do not allow product to reach ground water, water course or sewage system.
 Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|---|---|
| · UN-Number | UN1993 |
| · DOT, IMDG, IATA | |
| · UN proper shipping name | Flammable liquids, n.o.s. (Pentanes) |
| · DOT | FLAMMABLE LIQUID, N.O.S. (PENTANES), MARINE POLLUTANT |
| · IMDG | |
| · IATA | FLAMMABLE LIQUID, N.O.S. (PENTANES) |
| · Transport hazard class(es) | |
| · DOT | |
|  | |
| · Class | 3 Flammable liquids |

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· **Label** 3

· **IMDG**



· **Class** 3 Flammable liquids

· **Label** 3

· **IATA**



· **Class** 3 Flammable liquids

· **Label** 3

· **Packing group**

· **DOT, IMDG, IATA** II

· **Environmental hazards:** Product contains environmentally hazardous substances: Pentane

· **Marine pollutant:** Yes

Symbol (fish and tree)

· **Special precautions for user** Warning: Flammable liquids

· **Danger code (Kemler):** 33

· **EMS Number:** F-E, S-E

· **Stowage Category** B

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**

· **Quantity limitations** On passenger aircraft/rail: 5 L

On cargo aircraft only: 60 L

· **IMDG**

· **Limited quantities (LQ)** 1L

· **Excepted quantities (EQ)** Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":** UN 1993 FLAMMABLE LIQUIDS, N.O.S. (PENTANES), 3, II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

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· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

Pentane

4-Vinyl-1-Cyclohexene

· **Proposition 65**

· **Chemicals known to cause cancer:**

CAS: 100-40-3 4-Vinyl-1-Cyclohexene

· **Chemicals known to cause reproductive toxicity for females:**

CAS: 100-40-3 4-Vinyl-1-Cyclohexene

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

CAS: 100-40-3 4-Vinyl-1-Cyclohexene

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Pentane

4-Vinyl-1-Cyclohexene

· **Hazard statements**

Highly flammable liquid and vapor.

Suspected of causing cancer.

May cause drowsiness or dizziness.

May be fatal if swallowed and enters airways.

· **Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

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Use only outdoors or in a well-ventilated area.
 Wear protective gloves/protective clothing/eye protection/face protection.
 If swallowed: Immediately call a poison center/doctor.
 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 IF exposed or concerned: Get medical advice/attention.
 Call a poison center/doctor if you feel unwell.
 Do NOT induce vomiting.
 In case of fire: Use for extinction: CO₂, powder or water spray.
 Store in a well-ventilated place. Keep container tightly closed.
 Store in a well-ventilated place. Keep cool.
 Store locked up.
 Dispose of contents/container in accordance with local/regional/national/international regulations.
 • **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

• **Department issuing SDS:** Environment protection department.

• **Contact:**

• **Date of preparation / last revision**

12-08-2017: review SDS for accuracy. STN

Creation date for SDS 06-22-2015. STN

12/08/2017 / -

• **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Carc. 2: Carcinogenicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Asp. Tox. 1: Aspiration hazard – Category 1